Omniflo®

Turbine Flowmeters

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Description

Flow Technology's Omniflo® turbine flowmeter is a tangential flow transducer capable of measuring very low flow rates in either liquid or gas with excellent speed of response and repeatability.

A high-resolution, volumetric flow sensing instrument, the Omniflo® offers repeatability which is better than ±0.1% in liquids and ±0.2% in gases. The flowmeter's unique, tangential rotor design allows it to operate effectively in low flow environments where standard axial turbine meters cannot be used. Flow rates as low as 0.001 GPM (3.78 mLPM) in liquids and 0.0015 ACFM (2.5 LPH) in gases can be measured. When paired with linearizing electronics, it is capable of overall accuracy of ±0.25% in liquids and ±0.60% in gas.

The Omniflo's® stainless steel construction makes it capable of withstanding pressures up to 400 BAR (5,800 psi). Optional configurations are available for higher operating pressures, dependent on end fittings.

Applications

The Omniflo's® low flow sensing capability makes it an effective instrument for such low flow applications as fuel flow metering, mixing and blending of costly chemical additives, measuring of pharmaceutical products, purging of gases used in food packaging, liquid metering in automotive and aerospace applications, and numerous leak rate detection applications.

With its precision pivot sapphire bearing configuration, it can accurately measure flow rates significantly lower than other available techniques. Ball bearing and sleeve (journal) bearing configurations are used for more rugged or less demanding flow rate applications.

Operation

Based on its superior sensitivity to very low flows, the Omniflo® depends on a precision orifice, located within the flowmeter sensing element (capsule), which directs fluid past the underside of the tangential rotor. Since the rotor is freely suspended and of low mass, it responds almost instantaneously to changes in the process flow rate.

Features

- Operates in low flow ranges where standard axial turbine flowmeters cannot be used
- Accuracy of ±0.25% in liquids and ±0.60% in gas when paired with linearizing electronics
- Repeatability better than ±0.1% of reading in liquids and ±0.2% of reading in gas
- Measures flow rates as low as 0.001 GPM (3.78 mLPM) in liquids, and 0.0015 ACFM (2.5 LPH) in gas
- Standard configuration withstands pressures up to 400 BAR (5,800 psi), higher operating pressures are available, dependent on end fittings
- Compact size, 3" face-to-face with NPT or MS end connections

Specifications

Applicable to Both Liquid and Gas Flowmeters

Materials Of Construction

Standard	316 SST Housing 17-4 PH Rotor Teflon O-Ring 15-7 Retaining Ring

Other materials of construction optional (see model number chart).

Operating Temp. Range Defined by bearing and pickoff selection (see below)

Bearing Type Temperature Limits:

Sapphire jewel pivot bearing, with tungsten carbide shaft	-60° F to 300° F (-50° C to 149° C)

Note: Standard maximum operating temperature of the jewel bearing is 300° F. Maximum operating temperatures up to 600° F are available as a special.

Ceramic journal bearing	-100° F to 800° F (-75° C to 425° C)
Tungsten carbide journal	-60° F to 1200° F (-50° C to 650° C)
Ball bearing 440 C stainless steel (not recommended for water service)	-450° F to 300° F (-270° C to 150° C)

Pickoff Type Temperature Limits:

Magnetic	-430° F to 350° F (-260° C to 177° C)
High Temp. Magnetic	-430° F to 750° F (-260° C to 400° C)
Modulated Carrier (RF)	-300° F to 350° F (-185° C to 177° C)
High Temp. (RF)	-300° F to 750° F (-185° C to 400° C)
Water Cooled Mag & RF	Up to 1,100° F (593° C)

Pickoff Mating Electrical Connections

MS Connector

2-pin, standard pickoff	15-89515-101
3-pin, amplified pickoff	15-89515-102
4-pin, pickoff with RTD	15-93825-01

Threaded Connection with Leads

Junction Box with Terminal	73-31836-105

Operating Pressure Range Defined by end connection selected. Pressures up to 400 BAR (5,800 psi) are standard. Consult factory for higher pressures.

Filtration Recommendations 100 micron or better Jewel/Journal Bearing
10 micron or better Ball Bearing

Operation (cont'd)

The Omniflo's® modular design permits removal of the flowmeter's sensing element (capsule) for maintenance. This feature also facilitates replacement of the capsule for the purpose of obtaining a different flow range.

A Modulated Carrier (RF) or a Magnetic pickoff senses the rotation of the rotor and provides an electrical frequency output proportional to the process flow rate. The use of the RF pickoff optimizes the ability of the meter to measure minute flows since it does not produce any magnetic drag to the rotor motion, unlike magnetic pickoffs.

The Omniflo's® frequency output can be processed by complementary electronics, ranging from basic amplifiers, indicators and totalizers, to linearizers and more complex flow computers which compensate for all measurable process parameters for ultimate volumetric or mass flow measurement accuracy.

Liquid Service

Performance specifications are based on tests with water at normal conditions (viscosity of 1.0 centistoke) with Pivot Bearing.

Calibration Accuracy	≤±0.05% of reading or better (accuracy of primary flow calibration standard directly traceable to NIST)
Repeatability	≤±0.1% of reading
Linearity	±0.1% with linearizing electronics
Pressure Drop	Less than 700 mBAR (10 psid) at maximum flow rate
Viscosity	Max. viscosity recommended 50 CST

Note: Universal viscosity calibrations may limit flow range (consult factory). Multiple viscosity calibrations available.

Gas Service

Performance specifications are based on air at normal conditions 14.7 psia and 68° F (1 BAR and 20° C) with Pivot Bearing.

Calibration Accuracy	≤±0.3% of reading (accuracy of primary flow calibration standard directly traceable to NIST)
Repeatability	≤±0.2% of reading
Linearity	±0.1% with linearizing electronics
Pressure Drop	Less than 20 mBAR (8 INWC) at maximum flow rate

Note: Universal Reynolds Number calibrations may limit flow range (consult factory). Multiple Reynolds Number calibrations available.

FTO Sizing

LIQUID

	NORMAL 10:1 FLOW RANGE								EXTENDED FLOW RANGE							
FLOW RANGE - LIQUID - JEWEL BEARING (Bearing Code C)																
	RF				MAG				RF				MAG			
	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX
SERIES	mLPM		GPM		mLPM		GPM		mLPM		GPM		mLPM		GPM	
FTO-1	7.57	75.7	.002	.02	N/A		N/A		3.78	303	.001	.08	N/A		N/A	
FTO-2	30.3	303	.008	.08	N/A		N/A		11.35	605	.003	.16	N/A		N/A	
FTO-3	94.6	946	.025	.25	151.4	1514	.04	.40	37.8	1514	.01	.40	N/A		N/A	
FTO-4	302.8	3028	.08	.80	378.5	3785	.10	1.0	75.7	4920	.02	1.3	378.5	4920	.10	1.3
FTO-5	567.7	5677	.15	1.5	567.7	5677	.15	1.5	189.2	7570	.05	2.0	567.7	7570	.15	2.0
FLOW RANGE - LIQUID - BALL BEARING (Bearing Code A)																
FTO-1	7.57	75.7	.002	.02	N/A		N/A		7.57	303	.002	.08	N/A		N/A	
FTO-2	30.3	303	.008	.08	N/A		N/A		18.9	605	.005	.16	N/A		N/A	
FTO-3	94.6	946	.025	.25	151.4	1514	.04	.40	75.7	1514	.02	.40	N/A		N/A	
FTO-4	302.8	3028	.08	.80	378.5	3785	.10	1.0	189.2	4920	.05	1.3	378.5	4920	.10	1.3
FTO-5	567.7	5677	.15	1.5	567.7	5677	.15	1.5	378.5	7570	.10	2.0	567.7	7570	.15	2.0
FLOW RANGE - LIQUID - JOURNAL BEARING (Bearing Codes D, E & G)																
FTO-3	151.4	1514	.04	.40	189.2	1514	.05	.40	113.5	1514	.03	.40	N/A		N/A	
FTO-4	492.0	4920	.13	1.3	567.7	4920	.15	1.3	378.5	4920	.10	1.3	N/A		N/A	
FTO-5	567.7	5677	.15	1.5	757.0	7570	.20	2.0	567.7	7570	.15	2.0	N/A		N/A	

GAS

	NORMAL 10:1 FLOW RANGE				EXTENDED FLOW RANGE			
FLOW RANGE - GAS - JEWEL BEARING (Bearing Code C)								
	RF				RF			
	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX
SERIES	ALPH		ACFM		ALPH		ACFM	
FTO-1	2.55	25.5	.0015	.015	N/A	N/A	N/A	N/A
FTO-2	4.25	42.5	.0025	.025	3.40	50.9	.002	.03
FTO-3	8.49	84.9	.005	.05	5.95	101.9	.0035	.06
FTO-4	20.39	203.9	.012	.12	13.59	339.8	.008	.20
FTO-5	33.98	339.8	.02	.20	25.49	509.7	.015	.30

FLOW RANGE - GAS - BALL BEARING (Bearing Code A)				
	Less Than 10:1			
FTO-2	8.50	50.99	.005	.03
FTO-3	16.99	135.94	.01	.08
FTO-4	59.47	424.80	.035	.25
FTO-5	84.96	679.68	.05	.40

Blue = Metric (SI) Units
Metric units in mLPM (liquid) & ALPH (gas)

Black = English (US) Units
English units in GPM (liquid) & ACFM (gas)

LIQUID & GAS

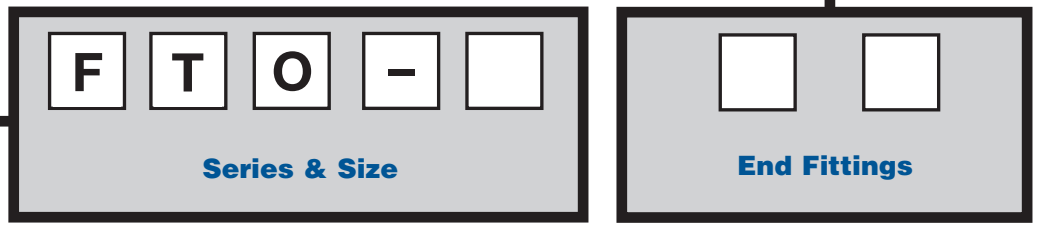
PULSES PER UNIT OF VOLUME AND FREQUENCY

	Liquid meters Based on normal range			Gas meters Based on normal range		
	Nominal K-factor		Max. Freq. Approx.	Nominal K-factor		Max. Freq. Approx.
SERIES	P/mL	P/G	Hz	P/L	P/Ft^3	Hz
FTO-1	211	800K	270	170K	4800K	1200
FTO-2	119	450K	600	85K	2400K	1000
FTO-3	48	180K	750	36K	1030K	860
FTO-4	15	56K	650	14K	380K	760
FTO-5	9	33K	825	8.5K	240K	800

Abbreviations for Units of Measure:

mLPM = Milliliters per Minute
GPM = Gallons per Minute
ALPH = Actual Liters per Hour
ACFM = Actual Cubic Feet per Minute
P/L = Pulses per Liter
P/G = Pulses per Gallon
P/Ft^3 = Pulses per Cubic Foot
P/mL = Pulses per Milliliter

Notes: 1) Some combinations may be less than 10:1.
2) Meters using magnetic pickoffs may have single digit mv amplitude readings at the low flow rate.



Model Numbering System

End Fittings

Female NPT,
AN (MS)

ANSI/DIN
Raised Face
Flange

Grayloc

Tri-Clamp

ANSI
Ring Joint Flange

AI = AN (MS) internal straight threads 1/2" nominal size NI = NPT internal threads 1/2" nominal size
BI = British Standard tapered pipe thread pn BS21:1973
C1 = 150# Raised Face Flange, 1/2" C2 = 300# Raised Face Flange, 1/2" C3 = 600# Raised Face Flange, 1/2" C4 = 900# Raised Face Flange, 1/2"
J2 = 300# Ring Joint Flange, 1/2" J3 = 600# Ring Joint Flange, 1/2" J4 = 900# Ring Joint Flange, 1/2"
G2 = 1GR7 Grayloc, 8179 PSIG G3 = 1GR11 Grayloc, 4334 PSIG
T1 = 3/4" Clamp Size T2 = 1.5" Clamp Size
D1 = DN20, PN10-40 D3 = DN25, PN64-160 D5 = DN25, PN250 D7 = DN25, PN400 D9 = DN40, PN10-40
Other end fittings available upon request.

Calib

CODE	DESCRIPTION
Note:	**A=Air, W=Water, S=Solvent, B=Oil Blend (Viscosity must be provided with oil blend calibrations "B")**
NA	10-point, normal 10:1 range, in air
NW	10-point, normal 10:1 range, in water
NS	10-point, normal 10:1 range, in solvent
NB	10-point, normal 10:1 range, in oil blend
XA	10-point, extended range, in air
XW	10-point, extended range, in water
XS	10-point, extended range, in solvent
XB	10-point, extended range, in oil blend
TA	20-point, normal 10:1 range, in air
TW	20-point, normal 10:1 range, in water
TS	20-point, normal 10:1 range, in solvent
TB	20-point, normal 10:1 range, in oil blend
YA	20-point, extended range, in air
YW	20-point, extended range, in water
YS	20-point, extended range, in solvent
YB	20-point, extended range, in oil blend

* The third digit of the calibration desig
normally not used and occupied by

When required, the following codes

U — To signify required units of me
other than GPM or ACFM

R — To signify special calibration f
other than normal 10:1 or ext

B — To signify both changes in un
special flow range

Calibration

– = Standard R = Range
U = Units B = Both

L = Liquid G = Gas

Material

ibration

CODE	DESCRIPTION
FA	15-point, extended range, in air
FW	15-point, extended range, in water
FS	15-point, extended range, in solvent
FB	15-point, extended range, in oil blend
GA	30-point, extended range, in air
GW	30-point, extended range, in water
GS	30-point, extended range, in solvent
GB	30-point, extended range, in oil blend
U2	Universal Viscosity Curve, 2 Viscosities (specify minimum viscosity & maximum viscosity). 10 points each viscosity
U3	Universal Viscosity Curve, 3 Viscosities (specify minimum viscosity & maximum viscosity). 10 points each viscosity
SPECIFY TEMP. & PRESSURE, MIN./MAX., FOR REYNOLDS NO. CALIBRATIONS	
R1	10 points, 1 pressure, Reynolds No. Cal.
R2	10 points, 2 pressure, Reynolds No. Cal.
R3	10 points, 3 pressure, Reynolds No. Cal.
E1	20 points, 1 pressure, Reynolds No. Cal.
E2	20 points, 2 pressure, Reynolds No. Cal.
E3	20 points, 3 pressure, Reynolds No. Cal.

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extended range
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Materials of Construction

CODE	BEARING TYPE A	C	D	E	G
H	X	X	X	X	X
U		X	X		X
N			X	X	X

Available configurations of bearing types and materials of construction.

MATERIALS

H = STANDARD, 316 Housing, 17-4 PH rotor, Teflon O-ring
U = HIGH TEMPERATURE, 316 Housing, 17-4 PH rotor, Metal O-ring
N = CORROSION-RESISTANT, Hastelloy C housing and rotor, Teflon O-ring

Bearings

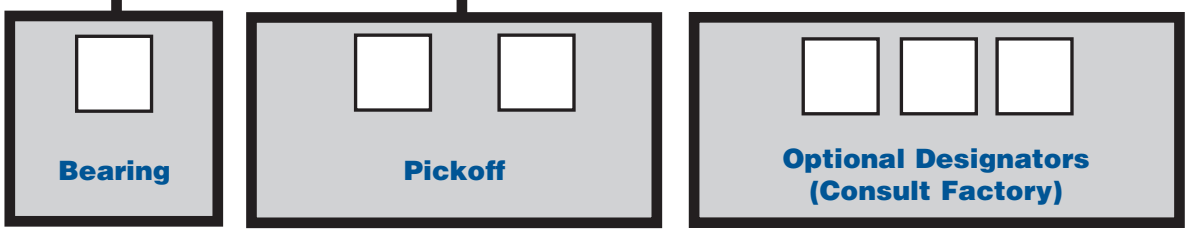
Bearing selection will affect flow range. Refer to sizing specification table for correct flow ranges.

C = SAPPHIRE PIVOT (Sapphire pivot, Carbide shaft)
A = BALL BEARING (440 C balls, 316 shaft)
D = CARBIDE JOURNAL (Carbide sleeve and shaft) liquid only
E = GRAPHITE JOURNAL (Graphite sleeve, 316 shaft) liquid only
G = CERAMIC JOURNAL (Ceramic sleeve and shaft) liquid only

Pickoffs

-1 = Modulated Carrier, MS connector
-2 = Magnetic, MS connector
-3 = Magnetic, flying leads/threaded connection
-5 = Modulated Carrier, flying leads/threaded connection
-6 = Magnetic, MS connector, 400° C (750° F) max.
-7 = Magnetic, flying leads/threaded connection, 400° C (750° F) max.
-L = Modulated Carrier, MS connector, 400° C (750° F) max.
-M = Modulated Carrier, flying leads/threaded connection 400° C (750° F) max.
-8 = Modulated Carrier, MS connector, 11/16" thread, 330 µH coil
-9 = Modulated Carrier, MS connector, 5/8" – 18 thread, 330 µH coil
-Y = Modulated Carrier, CSA X-Proof
-Z = Magnetic, CSA X-Proof
T1 = Modulated Carrier w/RTD, MS connector
T2 = Magnetic w/RTD, MS connector
T3 = Magnetic w/RTD, flying leads/threaded connection
T5 = Modulated Carrier w/RTD, flying leads/threaded connection
-X = Modulated Carrier, I.S. approved, MS connector
SS = Modulated Carrier, I.S. approved, flying leads/smooth body
XX = Modulated Carrier, I.S. approved, flying leads/threaded body
-U = Magnetic, I.S. approved, MS connector
PP = Magnetic, I.S. approved, flying leads/smooth body
TT = Magnetic, I.S. approved, flying leads/threaded body

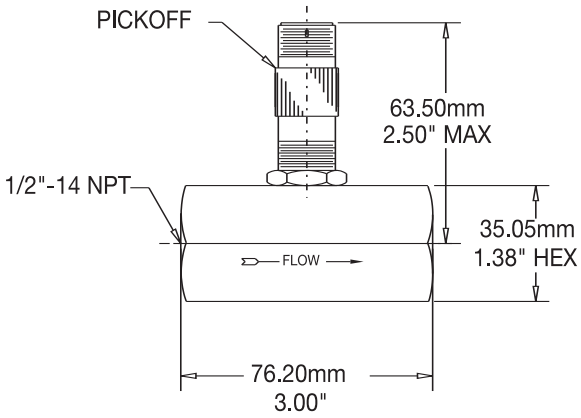
Notes: 1. Maximum temperature rating of pickoffs is 177° C (350° F) unless otherwise noted.
2. See Amplifier Link literature for amplified pickoff codes.



Please note:
Highlighted areas indicate standard base price configuration.

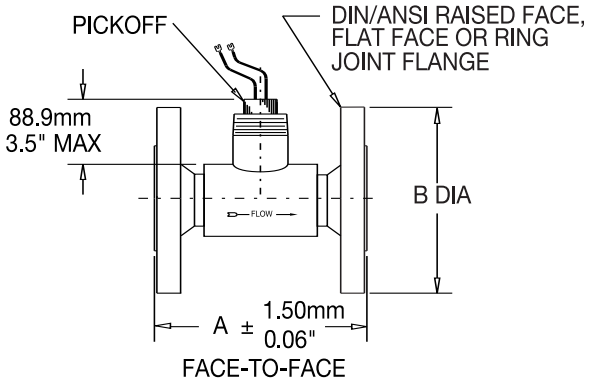
Dimensions

AN, NPT & BSP Connections



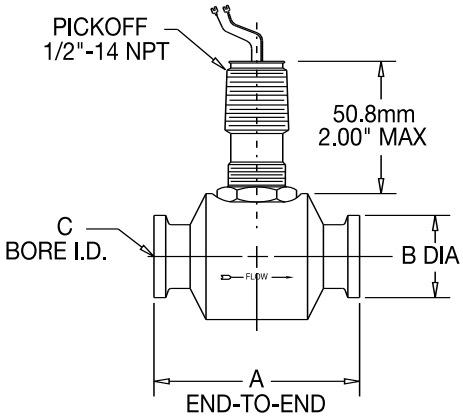
FTO Series flowmeter with internal thread end connectors (AN, NPT & BSP). Pickoff has 2-pin MS connector.

Flanged Connections



FTO Series flowmeter with flanged end connections. Pickoff is X-proof with flying leads and a 1" NPT spud for electronic enclosure mounting.

Tri-Clamp Connections



FTO Series flowmeter with Tri-Clamp end fittings. Pickoff is shown with NPT threads and flying leads for mounting electronic enclosures.

TRI-CLAMP END FITTING	"A" DIM.	"B" DIA.	"C" I.D.
T2	82.55mm 3.25"	50.29mm 1.98"	17.27mm .68"
T1	76.20mm 3.00"	24.89mm .98"	17.27mm .68"

ANSI FLANGE SIZE	"A" DIM.	"B" DIA.
1/2" – 150LB	102mm 4.00"	89mm 3.50"
1/2" – 300LB	108mm 4.25"	95mm 3.75"
1/2" – 600LB	118mm 4.63"	95mm 3.75"
1/2" – 900LB	133mm 5.25"	121mm 4.75"
1/2" – 1500LB	133mm 5.25"	121mm 4.75"
1/2" – 2500LB	149mm 5.88"	133mm 5.25"

DIN FLANGE SIZE	"A" DIM.	"B" DIA.
DN20, PN10-PN40	101.6mm 4.00"	105mm 4.13"
DN25, PN64-PN160	117.6mm 4.63"	140mm 5.51"
DN25, PN250	117.6mm 4.63"	150mm 5.90"
DN25, PN400	133.3mm 5.25"	180mm 7.086"
DN40, PN10-PN40	101.6mm 4.00"	150mm 5.905"

Blue = Metric (SI) Units **Black = English (US) Units**

Specifications are for reference only and are subject to change without notice.

Note: Consult factory for Grayloc end fitting dimensions.

Local Representative:

FTI FLOW TECHNOLOGY™

ISO 9001 REGISTERED

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